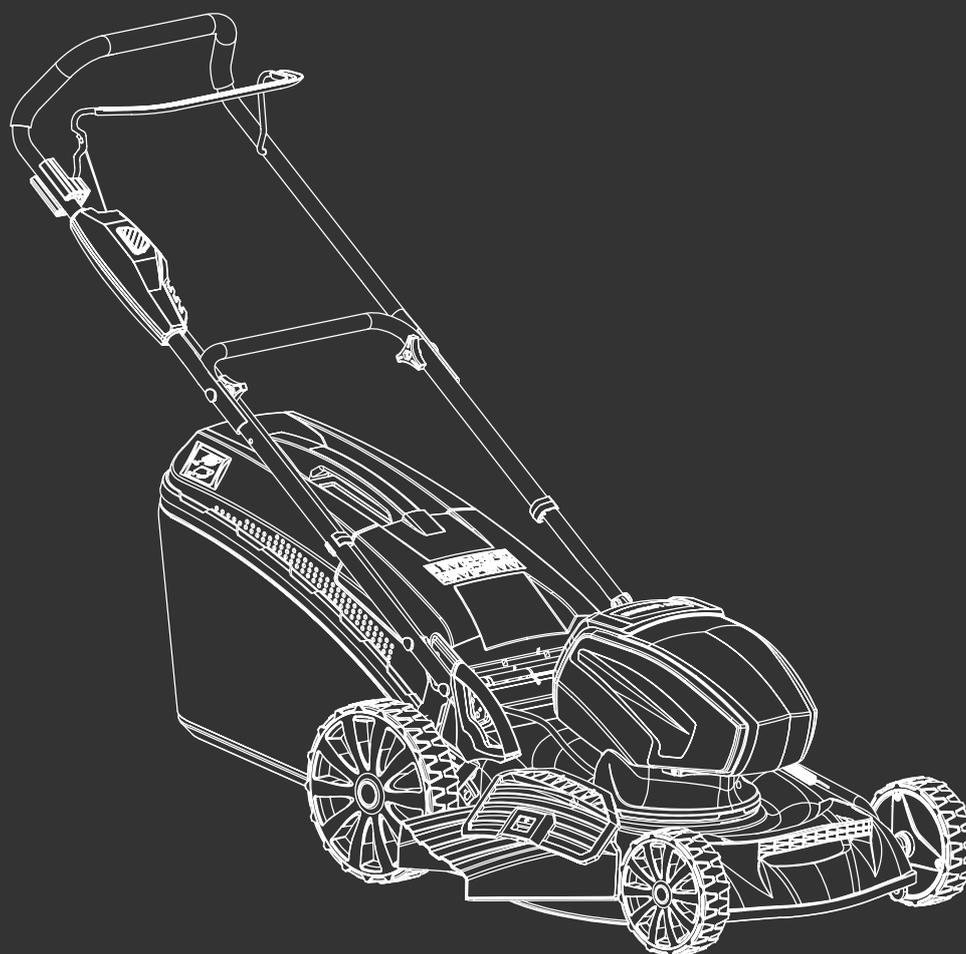


HYUNDAI
POWER PRODUCTS



40V LAWNMOWER HYM80Li460P

Instruction Manual



Introduction

Thank You For Purchasing Your HYUNDAI Product

We work very hard to give all of our customers the best possible service. If you have any problems, before leaving negative feedback, please contact us to give us a chance to resolve the issue. We would be delighted if you left us positive feedback! Thank you for purchasing this product.

Important!



⚠WARNING : READ THE INSTRUCTION BOOKLET THOROUGHLY BEFORE USING THE MACHINE. Keep for future reference and pass it on if the machine is loaned or sold to another user.

This manual has been produced by Hyundai Power Products and should be kept with the product. Please read and understand these instructions before you use your product. Failure to do this may result in personal injury or damage to the product.

The safety precautions and warnings are to ensure your safety and protect you from harm or damage to the product.

The information contained in this manual was accurate at the time of production, however HYUNDAI Power Products may make modifications to the product without notification.

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Symbols On The Machine

We have provided safety messages in this manual and on the lawnmower. This information alerts you to potential hazards that could hurt you or others. Please read these messages carefully. However, we may not have listed all of the possible hazards, you must also use your own judgment.



INSTRUCTION MANUAL

Read and understand operator's manual before using the machine. Failure to follow instructions could result in death or serious injury.



GENERAL SAFETY WARNING

Indicates danger, warning or caution.



DANGER AREA

Keep away from the danger area.



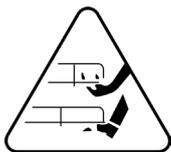
DANGER OF THROWN OBJECTS

Keep all bystanders and animals at least 15 metres away from the machine during operation. If approached, stop the machine immediately.



PROTECT FROM MOISTURE

Do not expose the product to rain or wet conditions.



DANGER!

Keep hands and feet away from cutting parts.



SAFETY KEY

Remove the safety key before carrying out any work on the unit and before leaving the unit.



WEEE SYMBOL

Waste electrical products should not be disposed of with household waste. Please recycle where facilities exist. Check with your local authority or local store for recycling advice.



CE SYMBOL

This product complies with the applicable European directives and an evaluation method of conformity for these directives was done.

General Safety



⚠️ WARNING : READ THE INSTRUCTION BOOKLET THOROUGHLY BEFORE USING THE MACHINE. Keep for future reference and pass it on if the machine is loaned or sold to another user.

⚠️ Understand Your Product

- **WARNING!** You must read these instructions carefully before operating the machine. Make sure that you are familiar with the controls and properly operate the machine. You must learn how to stop the machine quickly. If you do not follow the warnings and instructions, it may result in fire and/or serious injury. Make sure to save all warnings and instructions for future reference.
- Read this manual and labels affixed to the machine to understand its limitations and potential hazards.
- Be thoroughly familiar with the controls and their proper operation. Know how to stop the machine and disengage the controls quickly.
- If the unit is to be used by someone other than original purchaser, or is to be loaned, rented, or sold, always provide this manual and any needed safety training before operation. The user can prevent and is responsible for accidents or injuries that may occur to themselves, to other people, or to property.
- Do not force the machine beyond its limits. Use the correct machine for your application.
- Know how to stop the machine quickly in case of emergency. Understand the use of all controls.
- ALL MAINTENANCE other than that listed in this manual, should be carried out by professionally trained and certified personnel.

⚠️ Personal Safety

- **WARNING!** Never allow children or people unfamiliar with these instructions to use the product. Local regulations can restrict the minimum age of the operator.
- Keep children, pets, and other people not using the unit away from the work area. Be alert and shut off the unit if anyone enters work area. Keep children under the watchful care of a responsible adult.
- Stay alert, watch what you are doing and use common sense when operating the machine. Never operate the machine when unwell or tired, or if you have taken alcohol, medicine, drugs or any substances which may slow your reflexes and compromise judgment. A moment of inattention while operating the machine may result in serious personal injury.
- Appropriate Personal Protective Equipment (PPE), **MUST** be worn at all times when operating or repairing the machine. Always wear anti-slip and resistant work footwear and long trousers while using the machine. Do not use the machine when barefoot, wearing sandals or similar

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General Safety

lightweight footwear. Do not wear chains, bracelets or clothing that is loose fitting or hanging ties or cords. Tie long hair back. Always wear protective earplugs. Loose clothes, jewellery, or long hair can be caught in moving parts. Protect eyes, face, and head from objects that may be thrown from the unit. Always wear safety goggles or safety glasses with side shields when operating.

- Always keep hands and feet away from all moving parts during operation. Moving parts can cut or crush body parts.
- Always keep hands and feet away from all pinch points.
- Do not touch parts that might be hot from operation. Allow parts to cool before attempting to maintain, adjust, or service.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the machine in unexpected situations. Extending your body too far can result in a loss of balance and you may fall which will result in injury.
- Never place any part of your body where it would be in danger if movement should occur during assembly, installation, and operation, maintenance, repairing or moving.
- Start the machine carefully according to instructions and with feet away from the moving parts.
- Do not place your hands or feet near or under rotating parts. Keep away from any discharge openings.
- Keep in mind that the operator or user is responsible for accidents, hazards or unexpected events involving the machine that occur to other people or their property. It is the responsibility of the user to assess the potential risk of the area where work is being carried out. The operator or user must take all necessary precautions to ensure their own safety and that of others, especially on slopes or rough, slippery and unstable ground.
- Always keep a safe distance from the rotary blade, given by the length of the handle.

Inspect Your Machine

- Check your machine before starting it. Keep guards in place and in working order. Make sure all nuts, bolts, etc., are securely tightened.
- You must check the general condition of the machine before use.
- Never operate the machine when it is in need of repair or is in poor mechanical condition. Replace damaged, missing, or failed parts before using it. Check for fuel leaks. Keep the machine in safe working condition.
- Do not use the machine if the machine's switch does not turn off when running.

General Safety

- Regularly check to see that keys and adjusting wrenches are removed from the machine area before starting it. A wrench or a key that is left attached to a rotating part of the machine may result in personal injury.
- Avoid accidental starting. Be sure the switch is off before transporting the machine or performing any maintenance or service on the unit. Transporting or performing maintenance or service on a machine with its switch on invites accidents.
- If the machine should start to vibrate abnormally, stop the machine and check immediately for the cause. Vibration is generally a warning sign of trouble.
- Do not tamper with or disable safety systems.
- Only use manufacturer-recommended attachments.
- Before using, always visually inspect to see that the tools are not worn out or damaged. Replace worn out or damaged elements and bolts in set to preserve balance.
- Keep the machine in good operating condition. Operating a machine in poor or questionable condition could result in serious injury.
- Be sure all safety devices are in working order and warning labels are in place. These items are installed for your safety.
- Be sure the safety covers are in place.

⚠ Work Area

- Make sure you thoroughly inspect the entire work area and remove all objects and anything that could be thrown by the machine or could damage the machine (branches, stones, wire, toys, etc). Attempting to clear the work area whilst using the machine will reduce your concentration and creates a trip hazard. Any liquid spilled on the floor may result in you slipping.
- You must only work in daylight or with good artificial light in good visibility conditions. Keep people, children and animals away from the working area. Distractions can cause you to lose control.
- Operate on flat, level ground.
- Use the unit in dry conditions only. Protect it from rain and moisture. If there has been heavy rain on the working site, wait until the ground has dried up.
- Never park the machine in a place with unstable ground which could give way.
- You must pay special attention when approaching obstacles that could compromise visibility.
- When mowing on slopes, you must mow across the slope and not up and down it. When changing direction, you need to be careful that the wheels do not hit any obstacles (such as

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General Safety

roots, branches, stones, etc) that can cause the lawnmower to slide sideways or make you lose control of it. Make sure on slopes you have a steady foothold.

- The lawnmower must never be used on slopes of over 20°, regardless of the mowing direction.
- You must be careful near ravines, ditches or embankments.
- Exercise extreme caution when operating on or crossing gravel drives, walks, or roads. Stay alert for hidden hazards or traffic.
- Find and locate all fixed objects in the ground, such as sprinkler systems, poles, water valves, bases for washing lines etc. Make sure that you check for hidden electrical cables or similar on the surface of the lawn. ALWAYS run the machine around these objects. NEVER intentionally run the machine over foreign objects.
- Pay the utmost attention when working on frozen ground as the machine may tend to skid.
- Do not work in the rain or when there is a thunderstorm or lightning risk. If there is bad weather conditions, do not use the machine.
- Never run over gravel while the motor is running. There is a risk of being hit by stones.
- Switch the lawnmower off before tilting or transporting it, e.g. from/to lawn or over paths.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

⚠ During Use

- Always hold the unit with both hands when operating. Keep a firm grip on the handlebars. Be aware that the machine may unexpectedly bounce upward or jump forward if the machine should strike buried obstacles such as large rocks or roots. Maintain a safe distance as provided by the handle frame.
- Walk, never run with the machine.
- Use extreme caution when in reverse or pulling the machine towards you.
- Do not operate the machine in confined areas where there may be a risk of crushing the operator between the machine and another object.
- Be very careful when pulling the machine toward you. You must look behind you to make sure there are no obstacles before and during operations in reverse gear (if applicable).
- Do not allow the machine to pull you along, you must walk and never run.
- Before leaving the machine to clear blockages, check, clean, refuel or after striking foreign object, stop the machine and make sure that the blades have come to a complete stop.

General Safety

- **WARNING!** If something breaks or an accident happens whilst working, you must turn off the machine immediately and move the machine away to prevent further damage. If an accident happens with injuries or third parties are injured, carry out the first aid measures most suitable for the situation immediately and contact the medical authorities for any necessary health care. Carefully remove any debris that might cause damage or harm persons or animals should it not be seen.
- Do not switch on the motor until your feet are at a safe distance from the blade. Be careful and do not reach into the rotating blade.
- Ensure that you have a firm footing and mow slowly. Be particularly careful when changing direction. There is a risk of tripping!
- The excessive speed of movement or the absence of maintenance have a significant influence on noise emissions and vibrations. It is necessary to take preventive steps to eliminate possible damage due to high levels of noise and stress from vibration. You must maintain the machine well, wear ear protection and take breaks from working.
- Never open the discharge flap while the motor is running.
- Do not tilt the lawnmower when switching on the motor. If the lawnmower is running, do not lift or transport.
- If the attachments/tools are not installed in their seats, do not use the machine.
- You must remove the safety key and the battery (making sure that all moving parts are stationary):
 - Whenever you remove or attach the grass collector.
 - Before adjusting the cutting height.
 - After striking a foreign object, you must inspect the machine for damage and make repairs before using it again.
 - Before checking or working on the machine.
 - Before clearing blockages or unclogging the discharge chute.
 - When lifting or transporting the machine.
 - Whenever you leave the machine unattended.
 - If the unit starts vibrating excessively.
- After emptying the grass catcher, carefully re-attach it and ensure that the grass catcher is attached securely to the lawnmower.
- Do not switch on the unit if there are persons (particularly children) or animals in the immediate vicinity. Ensure that children do not play with the unit. Stop working if you notice that persons (particularly children) or pets are nearby. When stopping work, never leave the unit unattended and keep it in a safe place.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch invites accidents.

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General Safety

⚠ Noise (Where Applicable)

- The operating noise of the machine can damage your hearing. Wear hearing protection such as earplugs or ear defenders to protect your hearing. Long-term and regular users are advised to have hearing checked regularly. Be especially vigilant and cautious when wearing ear protection because your ability to hear alarm warnings will be reduced.
 - Noise emissions for this equipment is unavoidable. Carry out noisy work at approved times and for certain periods. Limit the working time to a minimum. For your personal protection and protection of people working nearby it is also advisable for them to wear hearing protection.
-  • See Certificate of Conformity section for Outdoor Noise declaration of conformity.

⚠ Power Tool Use And Care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

General Safety

⚠ Battery Use And Care

- Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Liquid ejected from the battery may cause irritation or burns.
- Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks open or cracks, immediately discontinue its use and do not recharge it.
- Do not pierce the battery with nails, strike the battery with a hammer, step on the battery or otherwise subject it to strong impacts or shocks.
- Protect the battery pack against heat. Do not place the battery in direct sunlight or use or store the battery inside cars in hot weather. Doing so may cause the battery to generate heat, explode or ignite.
- Never try to charge a battery pack that is cracked or damaged in any other way. There is a danger of electric shock or electrocution.



- There is an explosion risk if the battery terminals are short circuited, when connecting/disconnecting ALWAYS exercise great care so that the terminals or battery leads are NOT allowed to touch and cause a spark. ALWAYS use suitable insulated tools.

⚠ Battery Charger

- Do not place any objects on the battery charger and do not place the battery charger on soft surfaces. There is a risk of explosion.
- If other batteries are used, e.g. imitations, reconditioned batteries or third-party products, there is a risk of injuries as well as damage caused by exploding batteries.
- A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack. This may cause an internal short-circuit and the battery to burn, smoke, explode or overheat.



⚠ Vibrations (Where Applicable)

- Prolonged use of hand held (operated) machines will cause the user to feel the effects of/from vibrations. These vibrations can lead to white finger (Raynaud's phenomenon) or carpal tunnel syndrome. This condition reduces the ability of the hand to feel and regulate temperature, causing numbness and heat sensations and may cause nerve damage and circulatory tissue death.
- Not all factors that lead to white finger disease are known, but cold weather, smoking and other diseases that affect blood vessels and blood circulation as well as large and long-lasting impact of shocks are considered factors in the formation of white finger. Note the following to reduce the risk of white finger and carpal tunnel syndrome;
 - Wear gloves and keep your hands warm.
 - Take regular breaks.
 - All of the above precautions may help reduce the risk of white finger disease but not rule out the carpal tunnel syndrome. Long-term and regular users are therefore recommended to observe the condition of your hands and fingers. Seek medical attention immediately if any of the above symptoms should occur.

General Safety

⚠ Electrical Safety (Where Applicable)



DANGER!

ELECTRICITY CAN KILL – NEVER WORK ON LIVE/ENERGISED EQUIPMENT.

- Prior to carrying out any maintenance work you **MUST** identify electrical isolation methods and isolate all electrical supplies.
- Prior to use and with all electrical supplies isolated, you **MUST** check all electrical cables, plugs and connectors for the following;
 - Are intact and have no signs of damage, to include but not limited to bare wires, chaffing, cuts and loose wiring.
 - If there are any signs of damage, the damaged item **MUST** be taken out of service until the damage has been repaired by an electrically competent person.
- All trailing cables should be routed so as not to cause any kind of trip hazard.
- **NEVER** work on or near electricity with wet hands, wet clothing and wet gloves.
- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges and moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.



General Safety

⚠ Personal Protective Equipment

Appropriate Personal Protective Equipment (PPE), **MUST** be worn at all times when operating or repairing the machine. No protective equipment can ensure 100% protection.

When selecting PPE, make sure it's CE marked and it suits the user in terms of size, fit etc. If more than one item of PPE is worn at the same time, make sure they can be used together, e.g. wearing safety glasses may disturb the seal of a respirator, causing air leaks.



HAND PROTECTION MUST BE WORN

Protective electrically non-conductive gloves are highly recommended when working.



FOOT PROTECTION MUST BE WORN

Non-skid heavy duty footwear are highly recommended when working.



HEARING PROTECTION MUST BE WORN

Suitable safety hearing protection is recommended.



EYE PROTECTION MUST BE WORN

Always wear safety glasses/goggles and/or face shields. Everyday eyeglasses have only impact resistant lenses; they are not safety glasses/goggles.



PROTECTIVE CLOTHING MUST BE WORN

Do not wear loose clothing, gloves, scarfs, neckties or jewellery (rings, wrist watches), which can be caught in moving parts.



HEAD PROTECTION MUST BE WORN

Wear a safety helmet with a safety visor.



FACE SHIELD MUST BE WORN

Wear a face shield to protect your face.



RESPIRATOR MUST BE WORN

Wear a respirator.

General Safety

Getting To Know The Machine

The HYM80Li460P is a battery powered lawnmower from HYUNDAI. The HYM80Li460P has a cutting width of 452mm and is powered by 2 x 40V 2.5Ah Lithium-ion batteries.

The lawnmower is a garden tool and precisely a pedestrian controlled lawnmower. The machine is essentially composed of a battery which drives a blade enclosed in a casing, equipped with wheels and a handle. The operator is able to operate the machine and use the main controls, always staying behind the handle at a safe distance from the rotating blade. If the operator leaves the machine, the battery and cutting means will stop within a few seconds.

The lawnmower is manufactured according to the latest safety requirements. These include a blade brake that stops the machine and blade when you let go of the OPC lever. Every precaution is only effective when it is followed exactly.

Intended Use

This machine was designed and manufactured for cutting and collecting grass in gardens and grassy areas, in areas in proportion to its cutting capacity, controlled by a pedestrian operator. The presence of attachments or specific devices can prevent cut grass from being collected or produce a mulching effect, depositing cut grass on the ground.

User Types

This machine is intended for use by consumers, i.e. non professional operators. The machine is intended for "DIY" and domestic use only.

This garden tool is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the machine by a person responsible for their safety. Never allow children or people unfamiliar with these instructions to use the garden tool. Supervise children. This will ensure that children do not play with the unit.

Any other use is not as intended. Improper use is not covered by the warranty and the manufacturer will reject any liability. The user is liable for all injuries to third parties and damage to their property. Operate the unit only in the technical condition as stipulated and delivered by the manufacturer. Arbitrary changes to the unit will exclude the manufacturer from any liability for resulting injury and/or damage.

Improper Use

Any other usage not in keeping with the above mentioned ones may be hazardous and harm persons and/or damage things. Examples of improper use may include, but are not limited to:

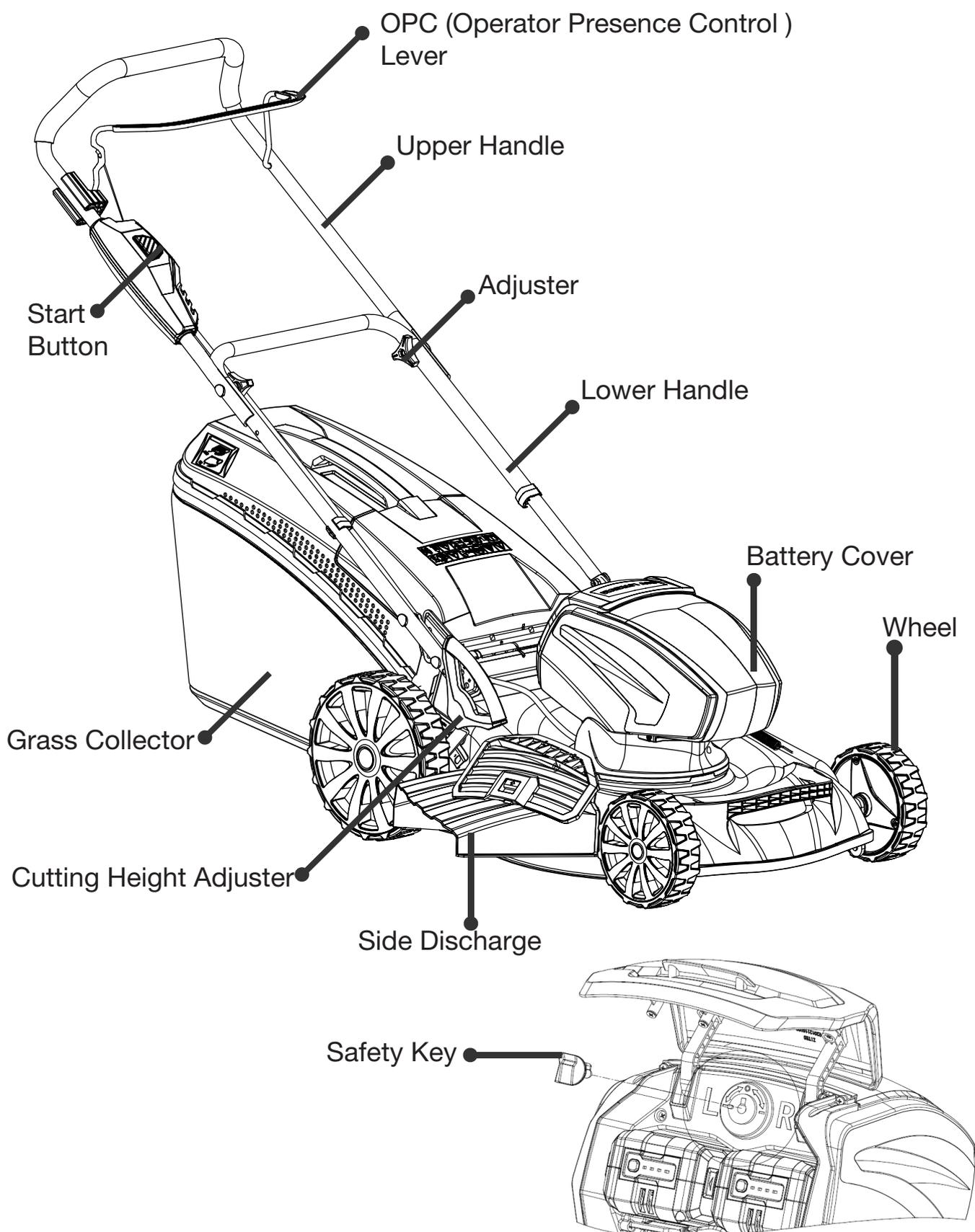
- transporting people, children or animals on the machine
- letting yourself be transported by the machine
- using the machine to tow or push loads
- using the machine for leaf or debris collection
- using the machine to trim hedges, or cutting anything other than grass
- use of the machine by more than one person
- using the blade on surfaces other than grass

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Features

HYM80Li460P Features



Unboxing

⚠ Unboxing Safety

 **WARNING!** Unboxing and assembling the machine should be done on a flat, stable surface with enough room. Disposal of the packaging should be done in accordance with the local regulations in force.

Carefully remove the product from the packaging and examine it for any sign of damage caused during shipping. Lay the contents out and check them. If any part is damaged or missing, you must not use the machine. Contact HYUNDAI Power Products immediately. You must keep the packaging material in case the machine needs to be returned or repaired.

 **WARNING!** Some of the packaging material may be harmful to children. Keep out of reach of children.

 **NOTE!** The batteries are not fully charged on delivery. Prior to initial operation, charge the batteries fully. See user manual of the battery charger.

In The Box

- HYM80Li460P lawnmower
- Grass Collector
- Mulching Plug
- 2 x 40V Batteries
- Charger
- User Manual
- 2 x Rear Discharge Guard Supports

Assembly

⚠ Assembly Safety

⚠ **CAUTION** - This guide is meant to serve as a quick reference for operating your HYUNDAI machine. We always advise reading the manual in full before operation.

⚠ **NOTE** - Images may vary depending on model.

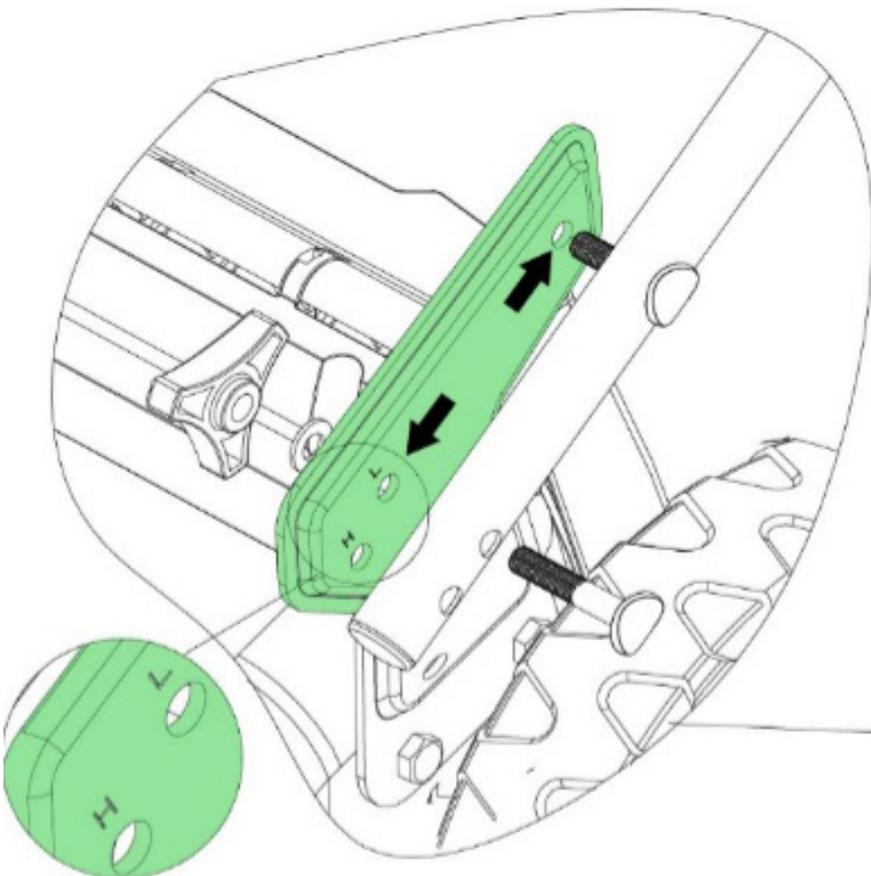
⚠ **NOTE** - The machine can be supplied with some parts already assembled. Prior to assembly, check all items have been received.

⚠ **WARNING** - Before performing any work on the garden tool, remove the safety key.

Step 1 : Attach The Handle Bar

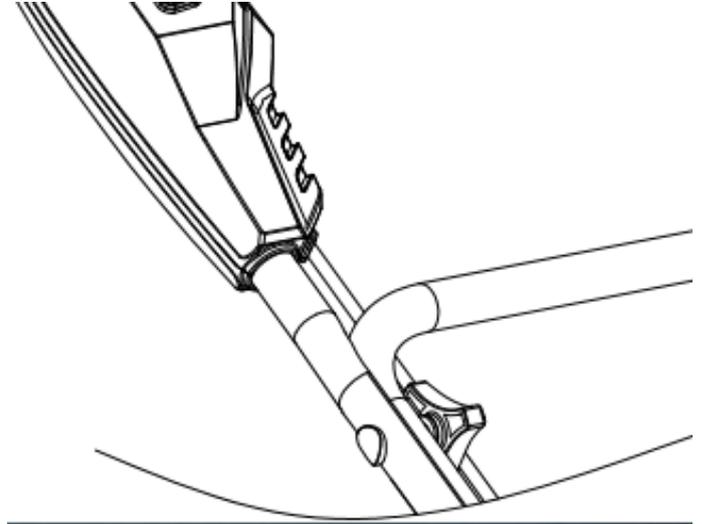
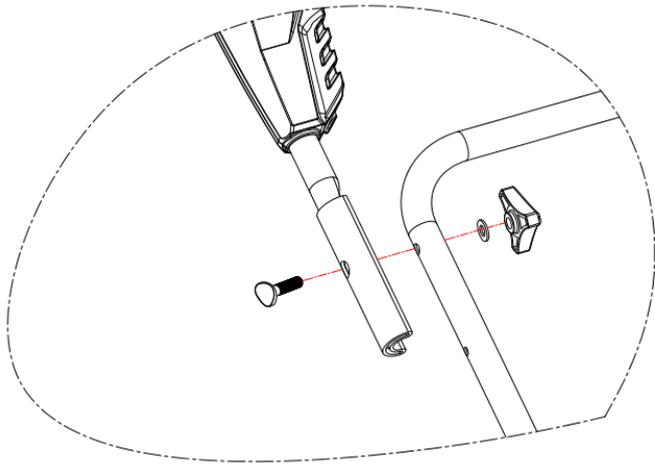
⚠ **NOTE** - Tools are not required to attach the handle bar.

1. Fold the lower handle upwards.
2. Insert the two bolts into the two holes and fasten the bar with the knobs.
3. If you want to adjust the height of the handle bar, you can choose “L” or “H” two holes in left-right bracket to fix the handle bar with screws and knobs. The “H” hole is high position of the handle bar, and the “L” hole is low position of the handle bar.



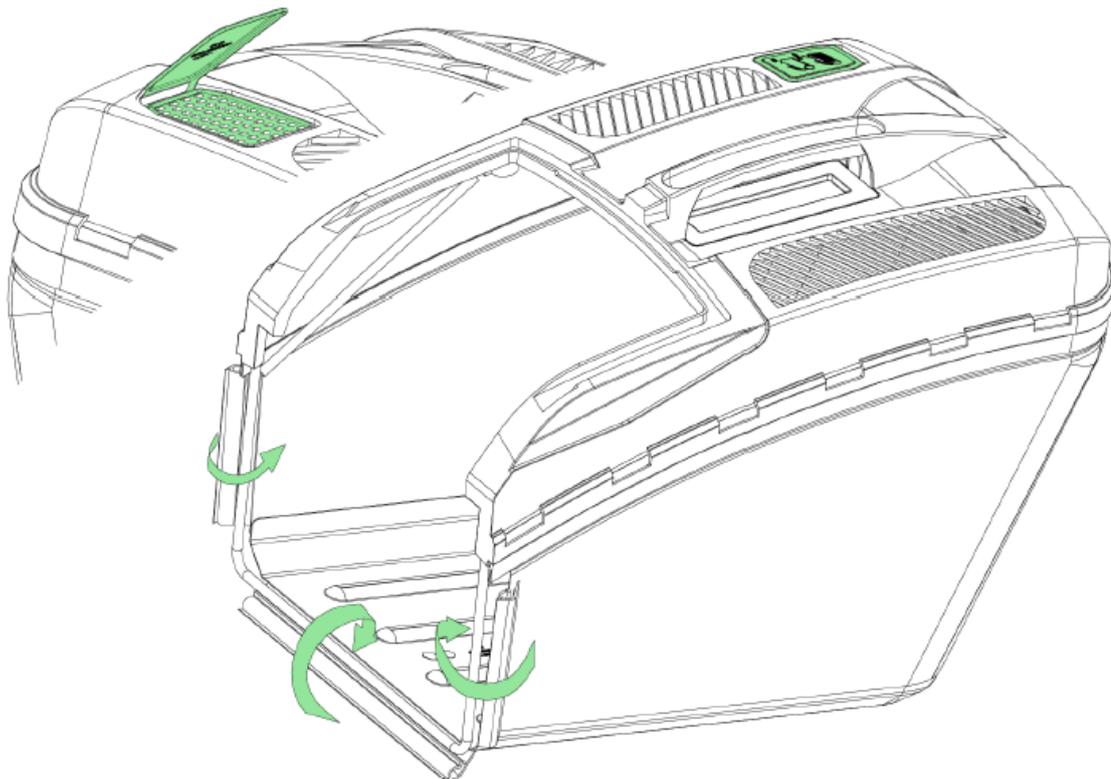
Assembly

4. Place the upper handle on the lower handle.
5. Attach the upper handle.
6. Insert the threaded bolt through the holes in the upper handle and the lower handle.
7. Fasten the screw with the triangle knob.



Step 2 : Attach The Grass Collector

1. Slide the grass bag frame into the grass bag and attach the clips as shown.
2. Lift the rear discharge guard up.
3. Hook the grass collector bag onto the rear of lawn mower.
4. Lower the rear discharge guard down and ensure it fits snugly onto the grass collector lid.



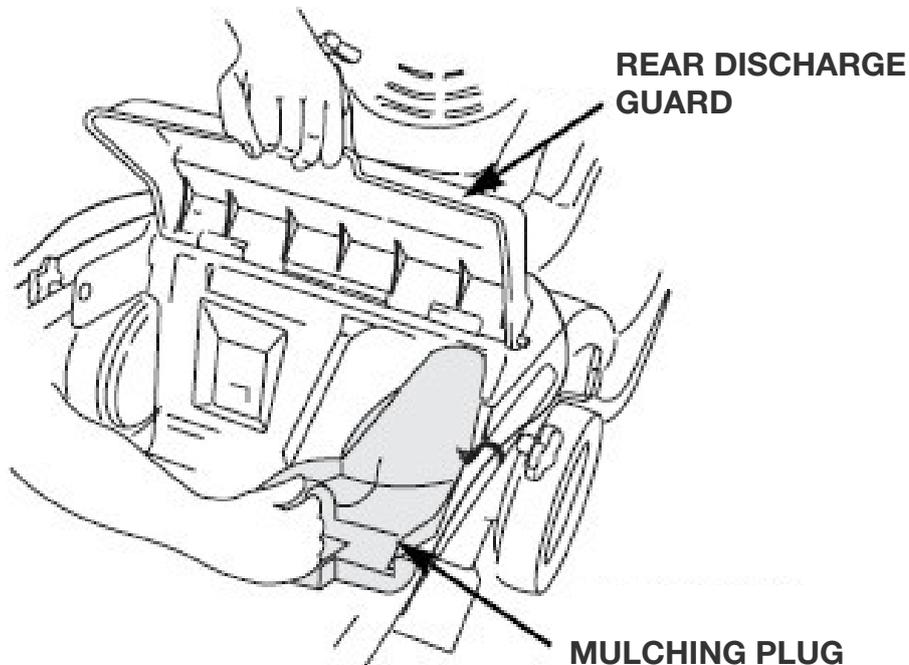
Contact Us

Assembly

Step 3 : Insert The Mulching Plug (For Mulching Function)

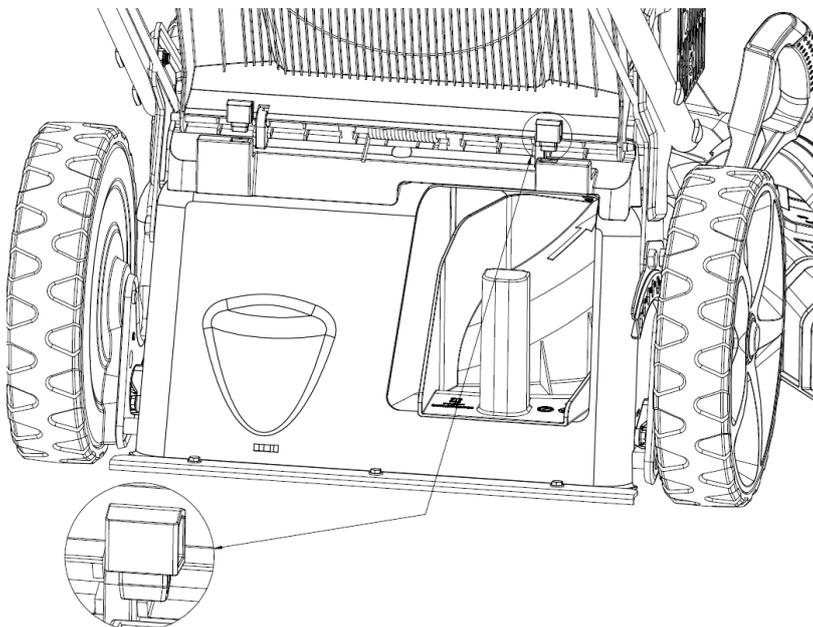
The mulching plug helps curve the inside of the mower deck for more efficient mulching.

1. Install and remove the mulching plug by lifting the rear discharge guard as shown.
2. The mulching plug only fits one way. Remove the mulching plug when using the grass collector.



Step 4 : Rear Discharge Function

Take out the two supports in the bag from the carton, and lift the rear discharge guard, install the two supports which will hold the rear discharge guard up slightly.

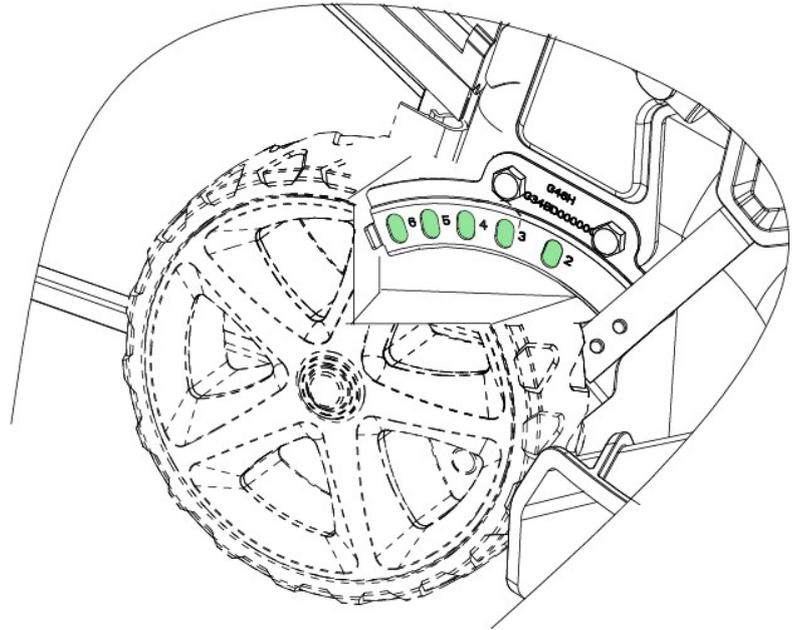
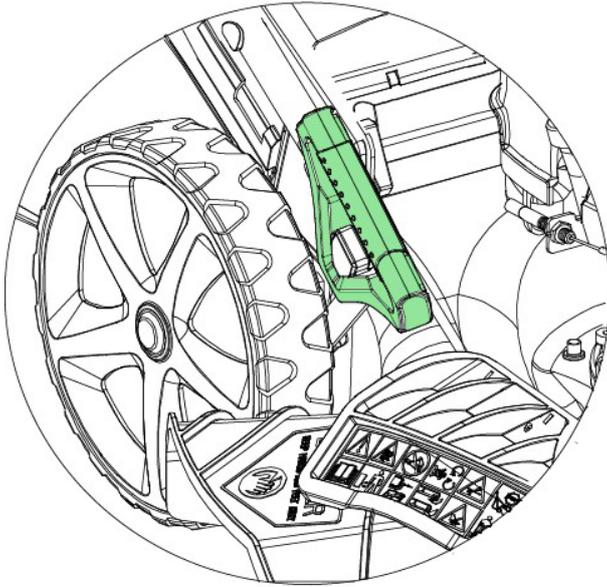


Assembly

Step 5 : Adjusting The Cutting Height

The cutting height can be adjusted in 6 steps from 25mm to 75mm with the cutting height adjustment.

1. Pull the handle outwards slightly.
2. Set the required cutting height.
3. Release the lever again.

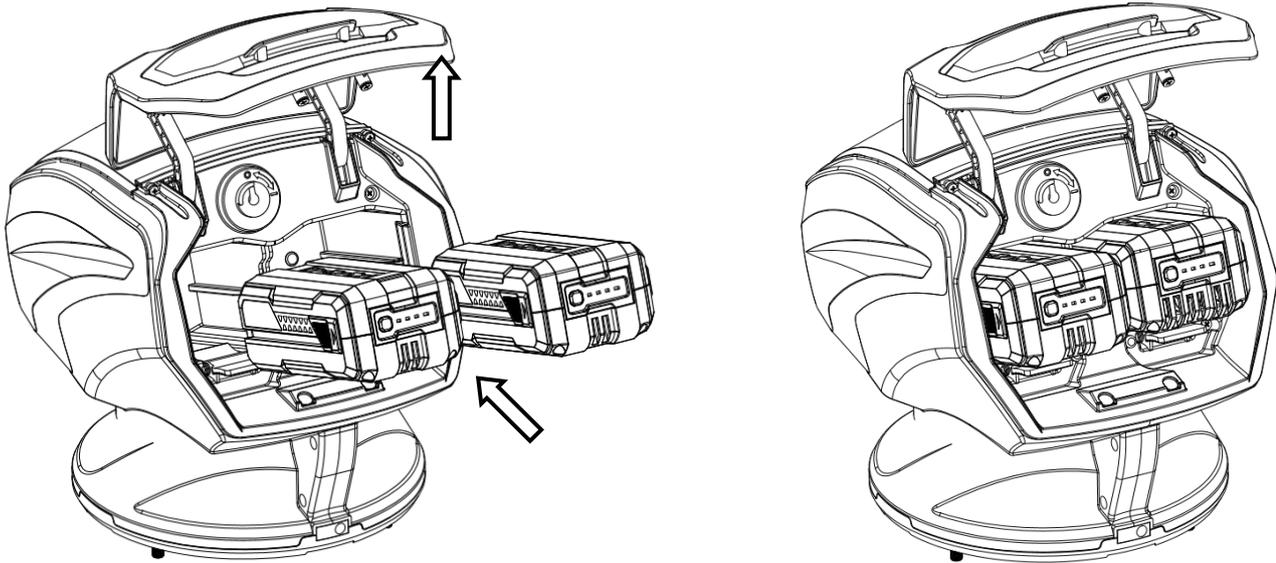


Assembly

Inserting The Batteries

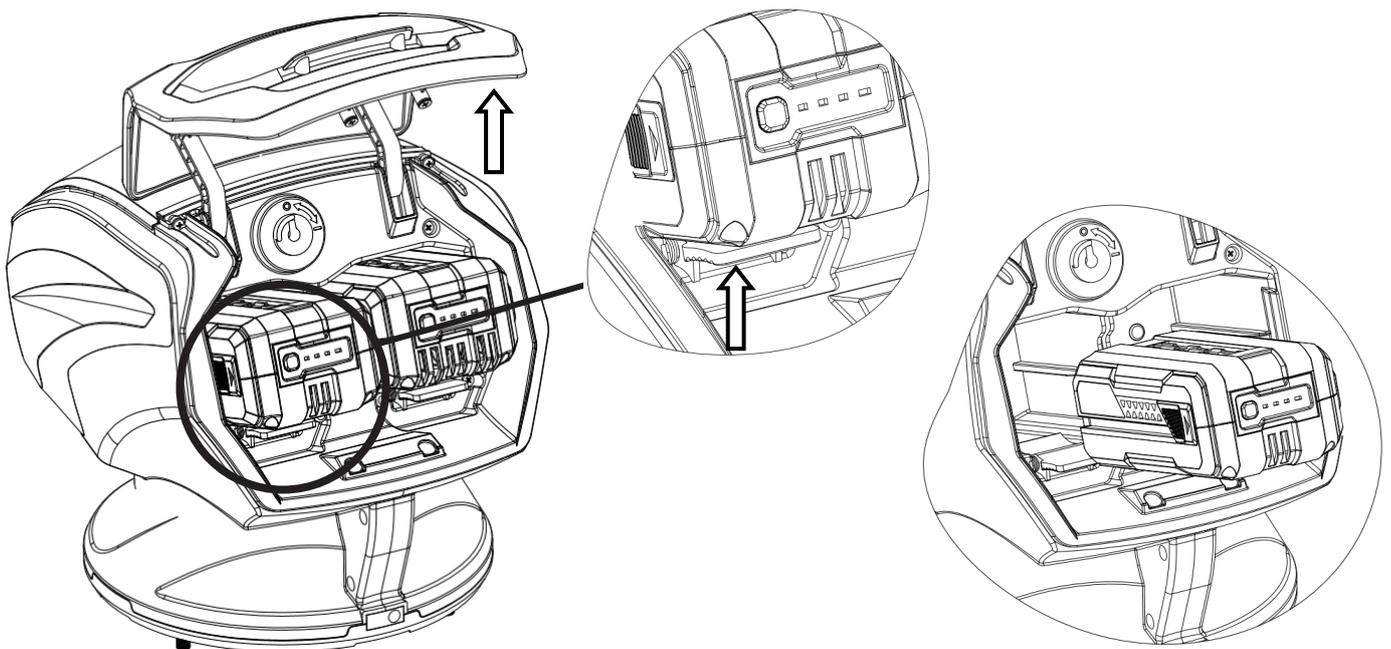
1. Charge the batteries as described in the user manual of the charger.
2. Open the battery cover.
3. Press the charged batteries into the power head until it clicks into place.
4. Close the battery cover.

You must insert 2 fully charged batteries for the machine to work.



Removing The Batteries

To remove, lift the battery release lever and pull out the battery.



⚠ CAUTION - Protect the battery contacts when the battery is no longer being used. Loose metal parts may short-circuit the contact - Explosion and fire hazard!

Safety Key

About The Safety Key

The lawnmower has a safety key. The key is located under the battery cover. By removing the key, the power supply to the motor is interrupted.

You must remove the safety key:

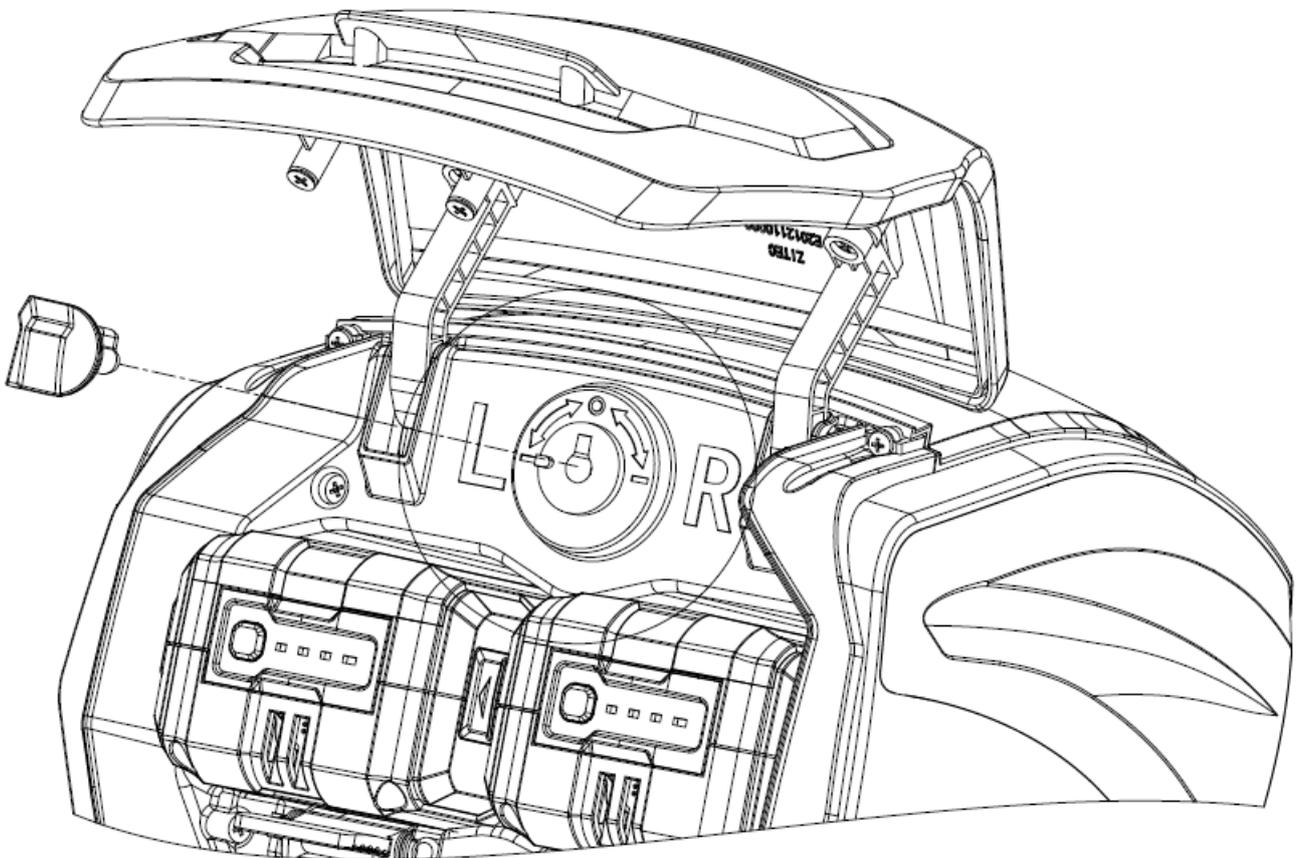
- If the unit is left unattended.
- Before checking, cleaning or performing other work on the unit.
- Before removing blockages.
- If a foreign object is hit. Check the lawnmower for damage, and have any damage repaired by a qualified technician or service centre if the unit starts vibrating excessively.

To Remove The Safety Key

To remove the key, rotate the key to position 'O' and remove.

To Insert The Safety Key

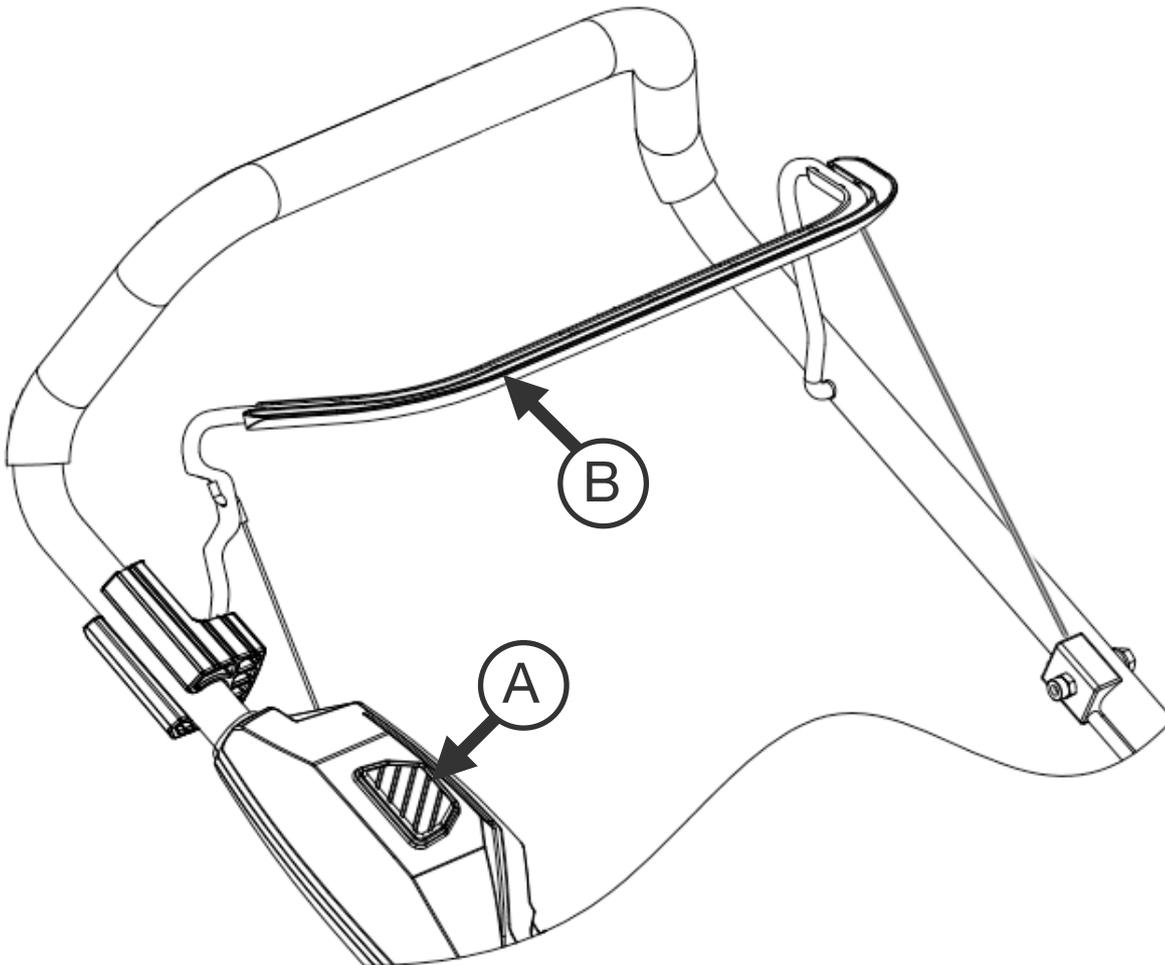
To insert the safety key, insert the key from position 'O' and rotate the key to the left position. You must insert 2 batteries and rotate the key to the 'L' position, the machine is ready to use. You must not switch the battery when the machine is in use.



Starting / Stopping

Switching On

1. Press and hold down the safety interlock switch (A).
2. Pull back On/Off lever (B) towards the handle to start the motor. (Release switch A).



Switching Off

1. Release the On/Off lever (B).

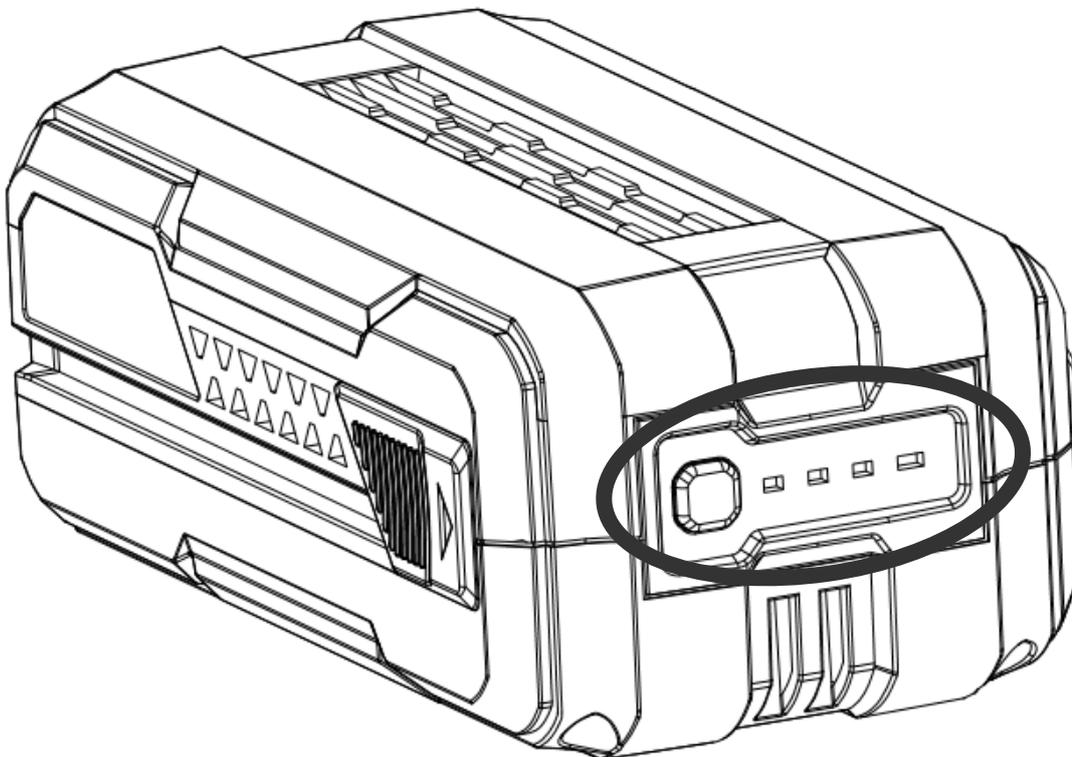
! **WARNING** - After release of the On/Off switch, the blade will continue moving briefly. Risk of injury!

Battery

Checking Charge Status

The unit has an LED state of charge indicator on the handlebar.

- 4 LED lights lit = 100% battery power
- 3 LED lights lit = 75% battery power
- 2 LED lights lit = 50% battery power
- 1 LED light lit = 25% battery power



Charging The Battery

1. Plug the charger into an AC outlet 220-250V (normal household voltage).
2. Insert the battery into the slots of the charger and slide into place until the battery locks into place.
3. The LED will flash green while the battery is charging.
4. Once the battery is fully charged, the LED indicator will show a steady green light.
5. Remove the battery by pressing and holding the latch button and sliding out of the charger.
6. Do not leave the battery on the charger. Remove it when it is fully charged.
7. Lithium-ion batteries have no memory effect - a partial charge will not damage your battery.

 **WARNING!** Charge in a safe location away from moisture and heat sources!

Removing / Emptying Grass Collector

Grass Collector

If the grass collector is full, it should be emptied immediately.

1. Switch the motor off.
2. Wait until the blade stops.
3. Lift the rear discharge guard.
4. Remove the grass collector.
5. Lower the rear discharge guard down again.
6. Empty the grass collector.
7. Before re-fitting, remove any obstructions from the rear discharge chute.

General Tips

- Maintain a constant cutting height of 3-5cm. Do not shorten the grass to less than half its original height.
- Under certain conditions, such as very tall grass, it may be necessary to raise the height of cut to reduce pushing effort, prevent overloading of the motor and leaving clumps of grass clippings.
- It may also be necessary to reduce ground speed and/or push the lawnmower over the area a second time. For extremely heavy cutting, reduce the width of cut by overlapping the previously cut path and mow slowly.

How Often Should I Mow?

Spring (March, April & May)

Mow once a week on a high to medium height setting.

Summer (June, July & August)

Mow twice a week under good growing conditions on a low setting. In dry conditions, mow once a week on a medium to high height setting.

Autumn (September, October & November)

Mow once a week on a medium height setting.

Winter (December, January & February)

Mow as required on a high height setting.

How Does Mulching Work?

Mulching is the intelligent way to keep your lawn healthy. This is when the grass clippings are cut into fine pieces which then fall back into the soil. These fine pieces are rich in nutrients and act as a natural fertiliser. This will keep your lawn healthy.



Technical Data

Specifications

Model	HYM80Li460P
Nominal Voltage	2 x 40V
Battery Type	2.5Ah Lithium-ion
Cutting Height	25-75mm (6 Heights)
Grass Collector Capacity	65L
Motor Speed	2800-3200rpm
Height Adjustment	Single Lever
Cutting Width	452mm / 45.2cm
Wheel Size Front	178mm
Wheel Size Rear	254mm
Measured Sound Power	90dB(A)
Guaranteed Sound Power	96dB(A)
Vibration Level	3.2m/s ² , k=1.5m/s ²
Weight	27.8kg Including Batteries

Maintenance & Care

⚠ Maintenance Safety

⚠ WARNING - Remove the battery pack before cleaning or maintaining the tool. Remove the battery pack before transporting or storing the tool.

⚠ IMPORTANT - Routine and accurate maintenance is essential for maintaining original machine safety and performance levels.

⚠ WARNING - Before cleaning or doing maintenance work, you need to remove the battery and safety key. You need to wear proper clothing and protective gloves whenever your hands are at risk.

⚠ If there are worn or damaged parts, never use the machine. Faulty or worn-out parts must be replaced and not repaired. You must only use original spare parts. The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine. This may also cause accidents or personal injuries for which the manufacturer is under no circumstance liable or responsible.

⚠ Any maintenance operations or adjustments not explained in this manual must be carried out by your Dealer or a specialised Service Centre with the necessary knowledge and equipment to ensure that the work is done correctly maintaining the machine's original safety level. Any operations performed in unauthorised centres or by unqualified persons will invalidate the Warranty and all obligations and responsibilities of the Manufacturer.

⚠ Be very careful during adjustment of the machine to prevent entrapment of the fingers between moving parts of the blade and fixed parts of the machine.

⚠ CAUTION - DO NOT use a hose pipe or pressure washer to clean the machine. Water can damage the machine.

Checking Your Machine

When checking your lawnmower, we recommend you:

- Check for worn or damaged parts.
- Make sure all nuts, screws, bolts and blade are tight.
- Frequently inspect the grass bag assembly for signs of wear and replace immediately with a genuine Hyundai part if damage is found.
- Make sure all warning stickers are in place and not damaged.

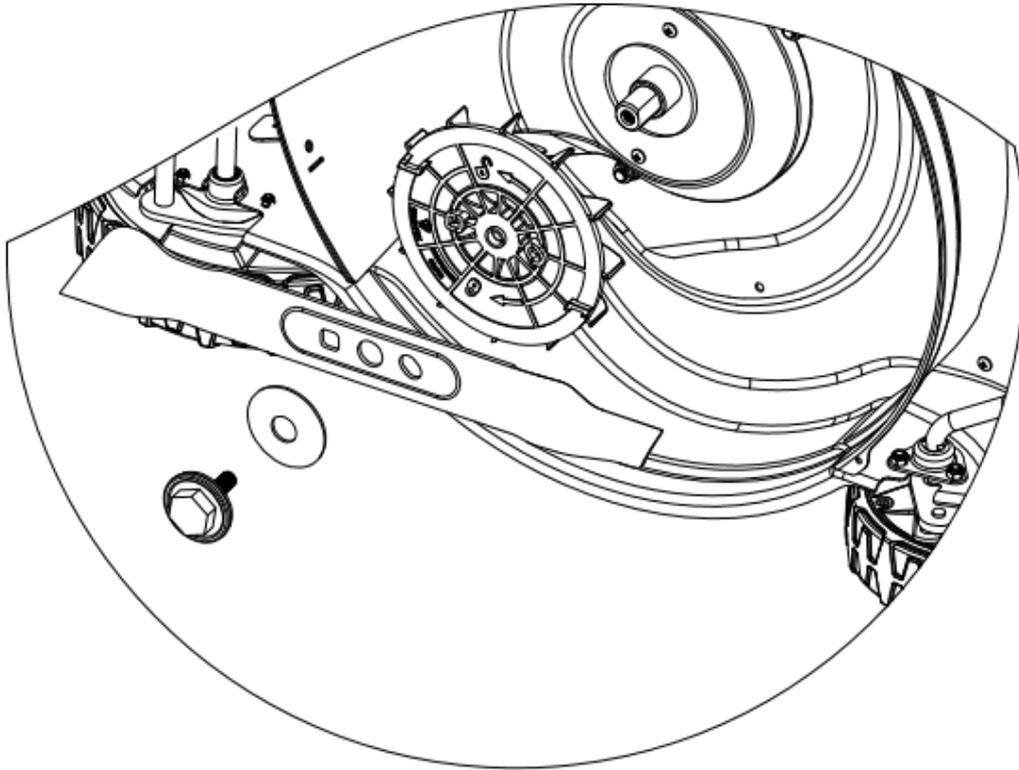
Repairs may be carried out by an authorised customer service centre only.



Maintenance & Care

Blade Maintenance

⚠ WARNING - To prevent against injury from the blade, have a specialist perform all work such as replacing or sharpening the blade (special tools and skills required).



Only use original spare parts: The use of non-original and/or incorrectly fitted parts will jeopardize the safety of the machine, may cause accidents or personal injuries for which the Manufacturer is under no circumstance liable or responsible.

Cleaning

⚠ WARNING - Do not use water or liquid detergents. Remove the battery and safety key before cleaning.

1. Clean the equipment immediately after use with a damp cloth and some soft, non-abrasive soap. Do not use cleaning agents or harsh solvents; these may damage the plastic parts in the equipment. Ensure that no water penetrates the equipment's interior.
2. Remove grass and mud from inside the deck to prevent it from drying. This could cause problems the next time the lawnmower is used.
3. Keep all safety devices, air vents and the motor housing free of dirt and dust as much as possible.
4. Dry the machine completely. Keep the handles dry, clean and free of oil and grease.
5. Avoid using solvents when cleaning plastic parts. Most plastics are susceptible to damage from various types of commercial solvents and may be damaged by their use.
6. Pores in grass collector can become filled with dirt and dust during use and will collect less grass. To prevent this, regularly hose the collector off with water and let it dry before using.

Maintenance & Care

Storage

1. Make sure it has been cleaned. See cleaning section.
2. Remove the safety key and remove the battery from the mower before storing.
3. Store the unit in a dry and frost-free place (10-25 °C) away from sources of ignition and varying changes in temperature. DO NOT store a machine that has not been given time to fully cool down. Store the machine in a safe place, out of the reach of children.
4. Store the battery and the unit separately. Charge the battery before storing the unit in winter.
5. DO NOT stack other items on top of the machine when in storage.
6. Keep the unit, in particular its plastic components, away from brake fluids, petrol, petroleum products, penetrating oil, etc. They contain chemical substances which may damage, attack or destroy the plastic components of the unit. To reduce fire hazards, keep the machine free of grass, leaves, or excessive grease. You must always empty the grass collector and do not leave containers full of cut grass inside storage areas.

Vertical Storage

To use the space saving vertical storage, loosen the lower handle retaining clamps and push handle forward over the mower and re-tighten to secure. The mower can now be stored vertically.



Transportation And Handling

1. Whenever the machine is to be handled, lifted, transported or tilted you must:
 - Wear sturdy work gloves.
 - Hold the machine at the points that offer a safe grip, taking into account the weight and relative distribution of the same.
 - Use an appropriate number of people for the weight of the machine and the characteristics of the vehicle or the place where it must be placed or collected.
 - You must make sure that machine movements do not cause damage or injuries.
2. During transport, make sure to fasten the machine securely with cables or straps.

Contact Us



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Troubleshooting

Fault	Possible Cause	Remedy
Motor does not start	<ol style="list-style-type: none"> 1. Capacitor defective 2. Battery pack empty 3. Cable defective 4. Switch/plug block defective 5. Motor terminals or capacitor disconnected 6. Mower standing in high grass 7. Mower housing is clogged 8. Safety key is not inserted 9. Battery is not correctly inserted 	<ol style="list-style-type: none"> 1. Contact an authorised service centre 2. Charge the battery pack 3. Check the cable 4. Contact an authorised service centre 5. Contact an authorised service centre 6. Start motor on shorter grass or previously mowed area; change cutting height if necessary 7. Clean housing so that the blade can run freely 8. Insert safety key 9. Remove the battery and reinsert
Motor performance drops	<ol style="list-style-type: none"> 1. Grass too tall or damp 2. Mower housing is clogged 3. Blades badly worn 4. Battery performance decreasing 	<ol style="list-style-type: none"> 1. Correct the cutting height 2. Clean housing 3. Replace blades 4. Check the battery performance and charge the battery if necessary
Unclean cuts	<ol style="list-style-type: none"> 1. Blades worn 2. Wrong cutting height 	<ol style="list-style-type: none"> 1. Replace or re-sharpen the blade; contact an authorised service centre 2. Correct the cutting height

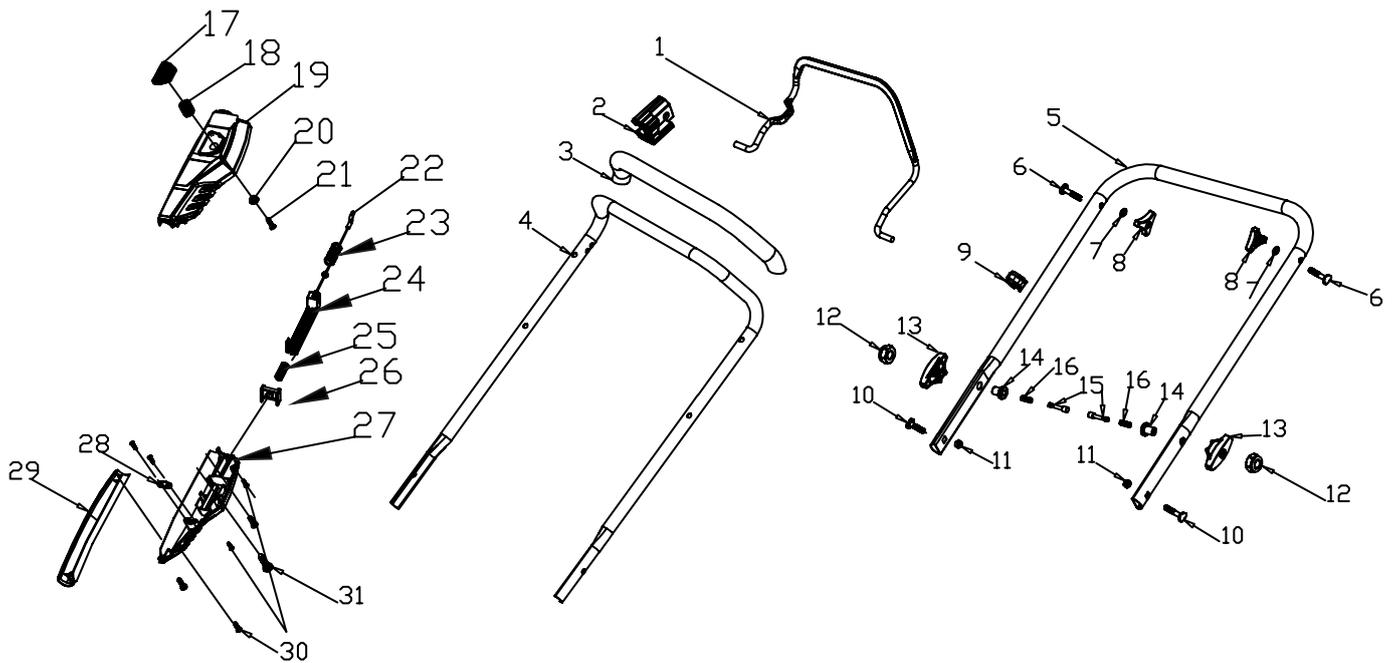
Spare Parts

Ordering Spare Parts

! Only use original spare parts: The use of non-original and/or incorrectly fitted parts will jeopardise the safety of the machine, may cause accidents or injuries for which the manufacturer is under no circumstance liable or responsible.

- 1 Find the part you are looking for in the drawings.
- 2 Information about the parts can be found in the tables below or visit power-spares.co.uk
- 3 Use this information to order the part.
- 4 Contact us if you need help finding the correct part.

Drawing A



Contact Us



www.hyundaipowerproducts.co.uk



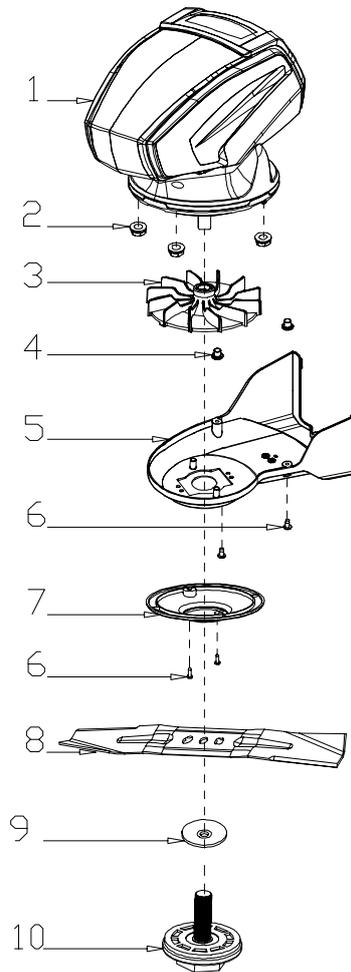
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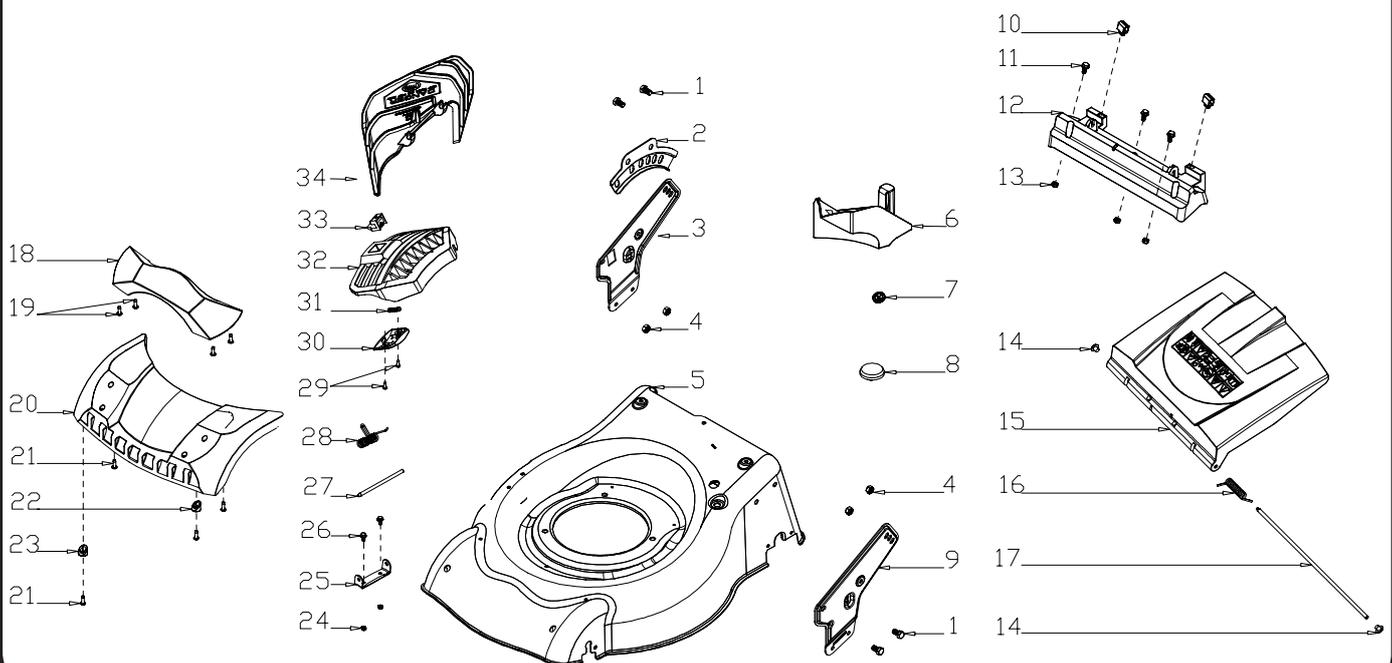
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Spare Parts

Drawing B

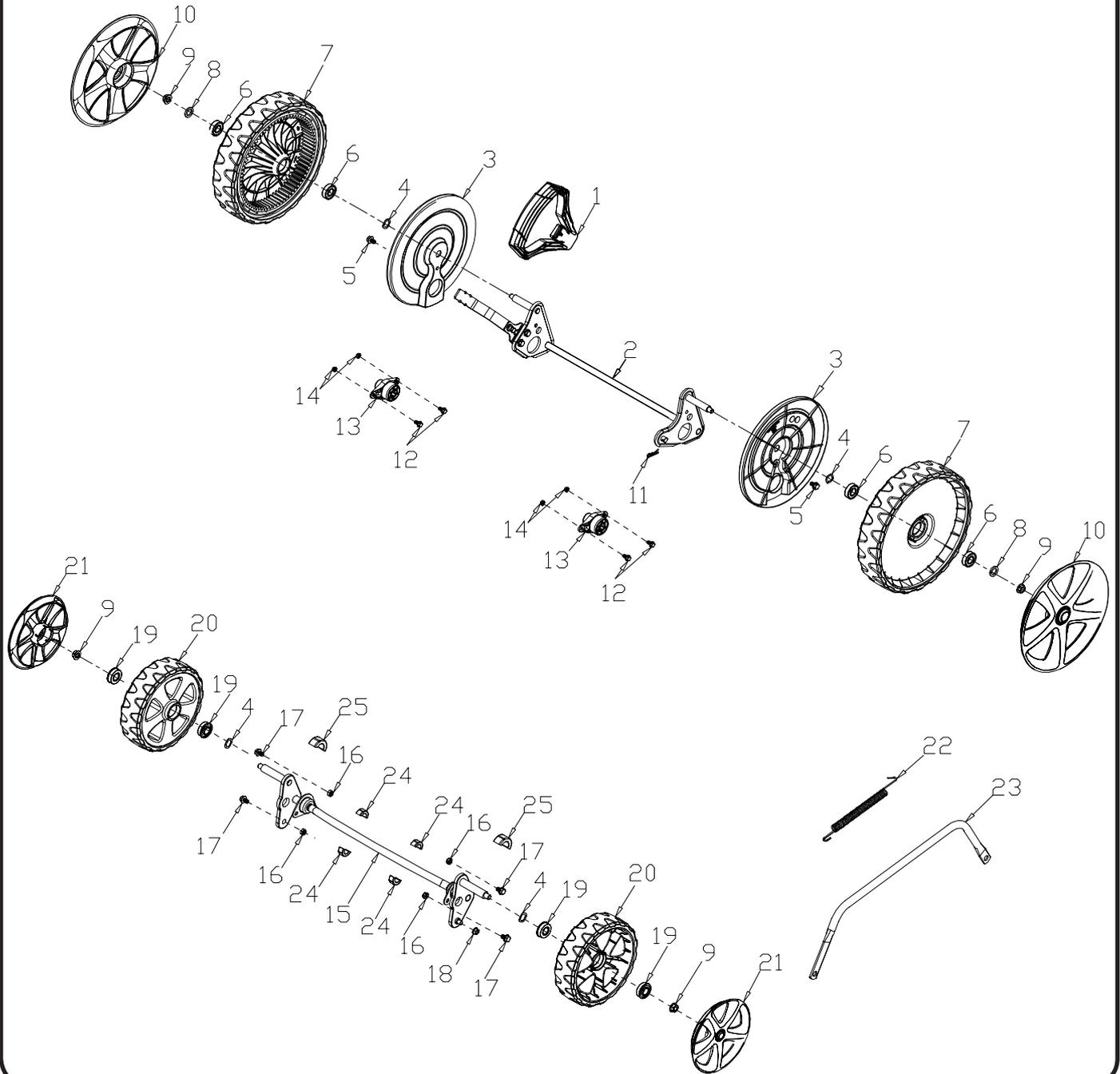


Drawing C



Spare Parts

Drawing D



Contact Us



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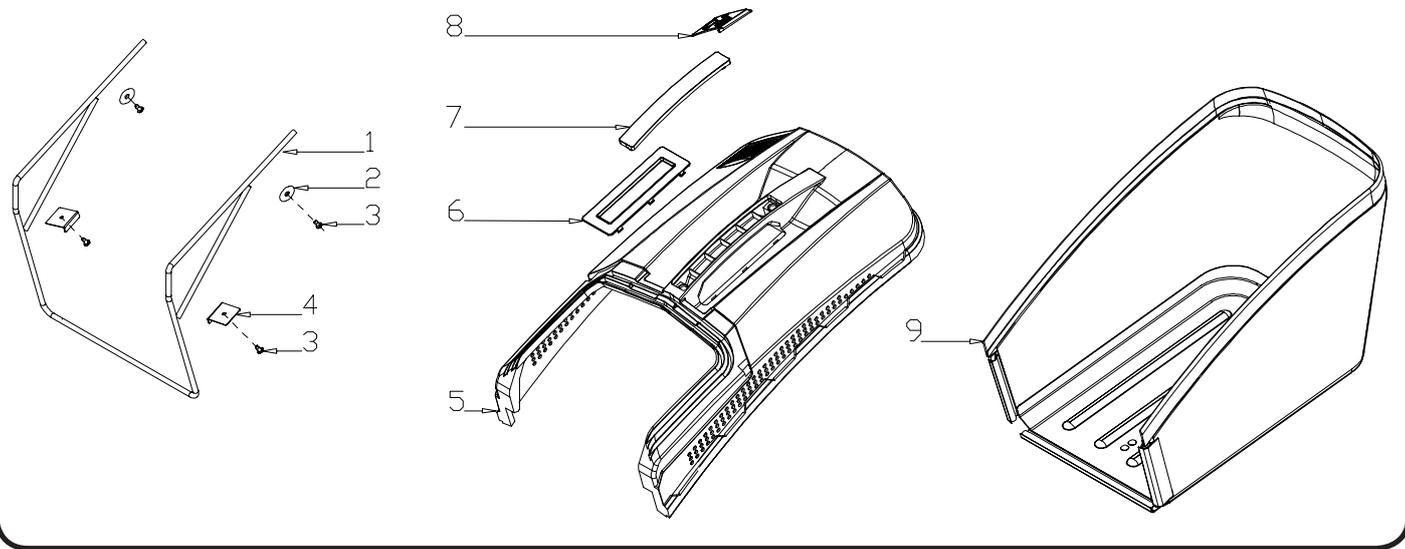
01646 687 880



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Spare Parts

Drawing E



Spare Parts

Drawing A

Drawing Number	Spare Part Name	Part Number
HYM80Li460P-A1	Brake Lever	1290001
HYM80Li460P-A2	Limiting Stopper	1290002
HYM80Li460P-A3	Foam Pipe	1290003
HYM80Li460P-A4	Upper Handle	1290004
HYM80Li460P-A5	H Type lower handle	1290005
HYM80Li460P-A6	Bolt	1290006
HYM80Li460P-A7	Flat Washer	1290007
HYM80Li460P-A8	Knob	1290008
HYM80Li460P-A9	Press Buckle for Cable	1290009
HYM80Li460P-A10	Bolt	1290010
HYM80Li460P-A11	Nut	1290011
HYM80Li460P-A12	Nut	1290012
HYM80Li460P-A13	C Type Quick release Knob	1290013
HYM80Li460P-A14	Bushing for Knob	1290014
HYM80Li460P-A15	Pin	1290015
HYM80Li460P-A16	Spring	1290016
HYM80Li460P-A17	Safety Button	1290017
HYM80Li460P-A18	Spring	1290018
HYM80Li460P-A19	Upper Cover of Nox	1290019
HYM80Li460P-A20	Press Block for Safety Button	1290020
HYM80Li460P-A21	ST Screw	1290021
HYM80Li460P-A22	Switch Cable	1290022
HYM80Li460P-A23	Spring	1290023
HYM80Li460P-A24	Pulling Pole	1290024
HYM80Li460P-A25	Spring	1290025
HYM80Li460P-A26	Push Button	1290026
HYM80Li460P-A27	Lower Cover of Handle	1290027
HYM80Li460P-A28	Plate	1290028
HYM80Li460P-A29	Side Cover	1290029
HYM80Li460P-A30	Screw	1290030
HYM80Li460P-A31	Screw	1290031



Spare Parts

Drawing B

Drawing Number	Spare Part Name	Part Number
HYM80Li460P-B1	D80 Power Head	1290037
HYM80Li460P-B2	Nut	1290039
HYM80Li460P-B3	Blade Seat	1290041
HYM80Li460P-B4	Screw Cap	1290042
HYM80Li460P-B5	Cover for Belt	1290043
HYM80Li460P-B6	ST Screw	1290044
HYM80Li460P-B7	Cover for Motor Axle	1290045
HYM80Li460P-B8	Blade	1290046
HYM80Li460P-B9	Blade Washer	1290047
HYM80Li460P-B10	Blade Bolt	1290048
HYM80Li460P-B11	Screw	1290049
HYM80Li460P-B12	Safety Key	1290050
HYM80Li460P-B13	Motor Cover	1290051

Spare Parts

Drawing C

Drawing Number	Spare Part Name	Part Number
HYM80Li460P-C1	Bolt	1290052
HYM80Li460P-C2	Height Adjustment Plate	1290053
HYM80Li460P-C3	Right Bracket	1290054
HYM80Li460P-C4	Bolt	1289048
HYM80Li460P-C5	Deck	1290056
HYM80Li460P-C6	Mulching Plug	1290057
HYM80Li460P-C7	Cable Holder	1290058
HYM80Li460P-C8	Cap for Washing Hole	1290059
HYM80Li460P-C9	Left Bracket	1290060
HYM80Li460P-C10	Support for Rear Cover	1290061
HYM80Li460P-C11	Bolt	1290062
HYM80Li460P-C12	Base for Rear Cover	1290063
HYM80Li460P-C13	Nut	1290064
HYM80Li460P-C14	Plug for Rear Cover Axle	1290065
HYM80Li460P-C15	Rear Cover	1290066
HYM80Li460P-C16	Rear Cover Spring	1290067
HYM80Li460P-C17	Rear Cover Shaft	1290068
HYM80Li460P-C18	Front Plastic Face Handle	1290069
HYM80Li460P-C19	Screw	1290070
HYM80Li460P-C20	Front Cover	1290071
HYM80Li460P-C21	ST Screw	1290072
HYM80Li460P-C22	Washer L	1290073
HYM80Li460P-C23	Washer R	1290074
HYM80Li460P-C24	Nut	1289068
HYM80Li460P-C25	Bracket for Side Discharge	1290076
HYM80Li460P-C26	Bolt	1290077
HYM80Li460P-C27	Axle for Blocking Part	1290078
HYM80Li460P-C28	Spring for Blocking Part	1290079
HYM80Li460P-C29	ST Screw	1290080
HYM80Li460P-C30	Cover for Locking Button	1290081
HYM80Li460P-C31	Spring	1290082
HYM80Li460P-C32	Cover for Side Discharge	1290083
HYM80Li460P-C33	Buckle for Cover	1290084
HYM80Li460P-C34	Side Discharge Chute	1290085



Spare Parts

Drawing D

Drawing Number	Spare Part Name	Part Number
HYM80Li460P-D1	Height Adjustment Handle	1290086
HYM80Li460P-D2	Rear Wheel Shaft Assy	1290087
HYM80Li460P-D3	Inner Wheel Cover	1290088
HYM80Li460P-D4	Spring Washer	1290089
HYM80Li460P-D5	Bolt	1290090
HYM80Li460P-D6	Bearing	1290091
HYM80Li460P-D7	10" Wheel	1290092
HYM80Li460P-D8	Washer	1290093
HYM80Li460P-D9	Nut	1290094
HYM80Li460P-D10	10" Wheel Cover	1290095
HYM80Li460P-D11	Pin	1290096
HYM80Li460P-D12	Bolt	1289090
HYM80Li460P-D13	Shaft Sleeve	1289091
HYM80Li460P-D14	Nut	1289092
HYM80Li460P-D15	Front Wheel Shaft Assy	1290109
HYM80Li460P-D16	Nut	1289094
HYM80Li460P-D17	Bolt	1289095
HYM80Li460P-D18	Nut	1290112
HYM80Li460P-D19	Ball Bearing	1290113
HYM80Li460P-D20	7" Wheel Assy	1290114
HYM80Li460P-D21	7" Outer Wheel Cover	1290115
HYM80Li460P-D22	Spring for Height Adjusting	1290116
HYM80Li460P-D23	Connecting Pole	1290117
HYM80Li460P-D24	Half-axle Sleeve	1290118
HYM80Li460P-D25	Bushing for Front Driving	1290119

Spare Parts

Drawing E		
Drawing Number	Spare Part Name	Part Number
HYM80Li460P-E1	Metal Bracket	1290120
HYM80Li460P-E2	Flat Washer	1290121
HYM80Li460P-E3	Screw	1289106
HYM80Li460P-E4	Fixing Board	1290123
HYM80Li460P-E5	Upper Cover of Box	1290124
HYM80Li460P-E6	Plastic Cover	1290125
HYM80Li460P-E7	Handle Cover	1290126
HYM80Li460P-E8	Indicator Board	1290127
HYM80Li460P-E9	Grass Bag	1290128



Disposal

Recycling And Disposal



We do not offer a takeback scheme for the recovery of Waste Electrical Electronic Equipment (WEEE) & Batteries. Instead the responsibility to dispose of WEEE and/or Batteries is passed onto you by us.

So when it becomes necessary to dispose of your machine you must take it to your local Civic Amenity Site. For further information please contact your local Authority for disposal advice.

You **MUST** make sure that all unused oil and fuel is disposed of correctly either beforehand or at your local Civic Amenity Site.

- Under NO circumstances must any fuel or oil be put down any drains.
- Certain products contain WEEE waste which should not be disposed of in your domestic waste.
- You **MUST** recycle WEEE in accordance with your local authority or recycling centre.
- Certain products contain batteries which should not be disposed of in your domestic waste.
- You **MUST** recycle batteries in accordance with your local authority or recycling centre.
- Unwanted packaging and materials should be stored and taken to a recycling centre so it can be disposed of in a manner which is compatible with the environment.

We are a Member of the VALPAK National Compliance Scheme and our registration number is **RM08660**. For further information about disposal please contact your Local Authority.

You can also get more advice and guidance about recycling at the following website
<http://www.recycle-more.co.uk>

Should you pass this product on to another user either sold or loaned, you **MUST** pass on this user manual. This will make sure that all other users can use and maintain this machine safely.

Environmental Protection

1. Environmental protection should be a priority of considerable importance when using the machine, for the benefit of both social coexistence and the environment in which we live. Try not to cause any disturbance to the surrounding area.
2. You must comply with local regulations and provisions for the disposal of packaging, oils, petrol, filters, damaged parts or any elements which have a strong impact on the environment. This waste must not be disposed of as normal waste. It needs to be separated and taken to specified waste disposal centres where the material will be recycled.
3. You must comply with local regulations for the disposal of waste materials after mowing.
4. When disposing, do not pollute the environment with the machine, but hand it over to a disposal centre, in accordance with the local laws in force.

Declaration Of Conformity

EC Declaration of Conformity

We hereby declare that the machine detailed in this declaration complies to all the relevant provisions of the following EC directives.

- 2006/42/EC The Machinery Directive
- 2014/30/EU Annex II Electromagnetic Compatibility Directive
- 2011/65/EU RoHS
- 2000/14/EC Noise Emissions in the Environment by Equipment for use Outdoors.

And is in conformity with the applicable requirements of the following documents:

- EN 60335-2-77:2010
- EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A2:2019+A14:2019

Declaration for 2000/14/EC Noise Emissions in the Environment by Equipment for use Outdoors.

Notified Body for EC Directive 2000/14/EC Intertek, Shanghai.

Model	Type	Motor Size	Measured Sound Power	Guaranteed Sound Power	Cutting Width
HYM40Li330P	Cordless Lawn Mower	600w	93dB(A)	96dB(A)	33cm
HYM40Li380P		600w	93dB(A)	96dB(A)	38cm
HYM40Li420P		800w	84dB(A)	96dB(A)	42cm
HYM40Li420SP		800w	84dB(A)	96dB(A)	42cm
HYM80Li460P		1200w	90dB(A)	96dB(A)	46cm
HYM80Li460SP		1200w	90dB(A)	96dB(A)	46cm

Product Details:

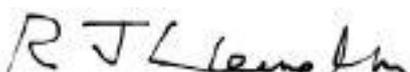
Brand: Hyundai

Model: HYM40Li330P, HYM40Li380P, HYM40Li420P, HYM40Li420SP, HYM80Li460P, HYM80Li460SP

Description: Cordless Lawn Mower

Name and address of technical documentation holder and EU distributor:

Genpower Ltd, Isaac Way, Pembroke Dock, Pembrokeshire, SA72 4RW, UK.

Signed by:  Roland Llewellyn, Managing Director

Date: 10/02/2020

Contact Us



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Our Product Range

Generators

Leisure Inverter, Petrol, Diesel And Built-In Motorhome Generators

Pressure Washers

Petrol, Diesel And Electric Pressure Washers

Water Pumps

Submersible, Clean And Dirty Water And Professional Chemical Water Pumps

Lawnmowers

Petrol, Cordless, Electric, Roller, Self Propelled, Electric Start And Robotic Lawnmowers

Grass Trimmers And Brush Cutters

Petrol, Cordless, Electric And Wheeled Grass Trimmers And Brush Cutters

Chainsaws

Petrol, Cordless And Electric Chainsaws

Hedge Trimmers

Petrol And Cordless Hedge Trimmers

Leaf Blowers

Petrol, Electric, Cordless, Backpack And 3 -in-1 Leaf Blowers

Log Splitters

Horizontal, Vertical, Petrol And Electric Log Splitters

Wood Chippers

Petrol And Electric Start Wood Chippers

Tillers

Petrol Garden Tiller And Cultivator

Earth Augers And Trenchers

Petrol Earth Augers And Heavy Duty Trenchers

Compactor Plates

Petrol Compactor Plates

Cement Mixers

Portable Electric Cement Mixers

Mini Dumpers

4-Wheel Drive Mini Dumpers And Tracked Dumpers

Yard Sweeper

Self Propelled Yard Sweeper Power Brush

Scarifiers

Petrol Lawn Scarifier And Aerator

Stump Grinders

Petrol 4-Stroke Stump Grinders

Welders And Plasma Cutters

MIG, TIG, MMA, ARC Welders And Plasma Cutters

Power Tools And Tool Chests

Electric And Cordless Power Tools And Filled Tool Chests

Vacuum Cleaners

Wet And Dry Vacuum Cleaners

Engines

Petrol And Electric Start Engines

Battery Chargers / Starters

6V, 12V, 24V Battery Chargers, Jump Starters And Hydraulic Floor Jack

Air Compressors

Home, Domestic, DIY And Professional Use Air Compressors

Lighting Towers

Mobile Lighting Towers With Diesel Generators

Portable Power Stations

Camping Power Packs And Solar Chargers

And More

We Are Constantly Expanding Our Range With New Products

If you would like more information on any of these products, please contact our sales team on 01646 687880 or visit our website www.hyundaipowerproducts.co.uk

Useful Information

Check Out Our YouTube Channel

Our videos on YouTube include:

- Unboxing
- Assembly of your machine
- How to service your machine
- Products in use
- 'How To' videos
- Product features

Go to www.hyundaisupport.co.uk or search 'Hyundai Power Products' in YouTube.

Warranty

Proof of purchase will be required before you make a warranty claim.

Full warranty terms and conditions can be found on the HYUNDAI POWER PRODUCTS website: www.hyundaipowerproducts.co.uk

Manual Updates

Our manuals are constantly being reviewed and updated. Should you find an error, omission or something unclear, please contact us for assistance.

We reserve the right to make any modifications without prior notice whenever necessary.

Our latest manuals are also placed online.

All our manuals can be downloaded at: www.hyundaipowerproducts.co.uk

Returning Your Product

If you are returning your product, please contact the dealer for their returns policy.

Leaving A Review

We work very hard to give all of our customers the best possible service. If you have any problems, before leaving negative feedback, please contact us to give us a chance to resolve the issue. We would be delighted if you left us positive feedback!

To leave a review, please go to: uk.trustpilot.com/review/hyundaipowerequipment.co.uk

Ordering Spare Parts

Find the part you are looking for in the 'Spare Parts' section of this manual or visit power-spares.co.uk

Need Help? Talk To Our Experts

Contact Us

Our friendly aftersales team will be more than happy to help you.



Phone

Call our team on 01646 687880, open Monday-Friday 8.30am-5pm.



Email

aftersales@hyundaipowerproducts.co.uk



Online Live Chat

Go to www.hyundaipowerproducts.co.uk

Live chat is open Monday-Friday from 8.30am-5pm.



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HYUNDAI

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